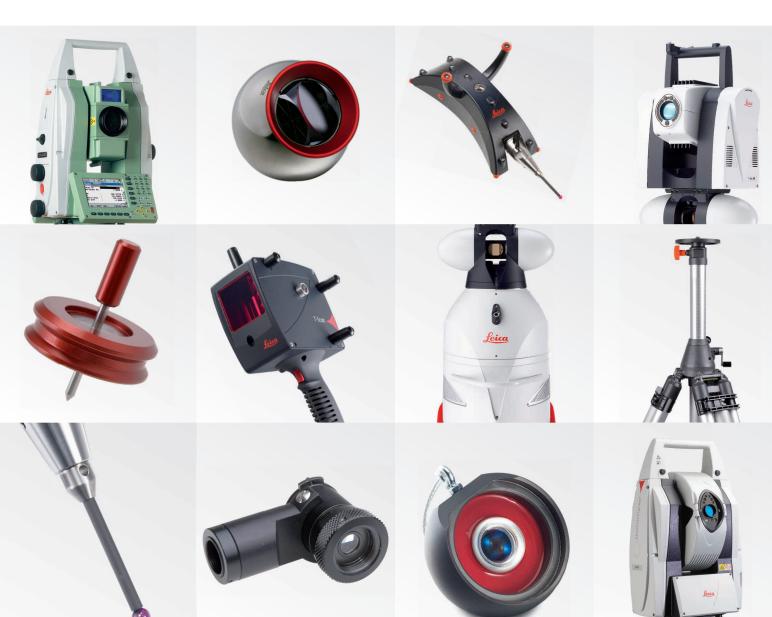
Leica Geosystems Metrology Products Catalog Version 1.1





Leica Geosystems Metrology Products Catalog Version 1.1

Notes 5

Thank you for ordering a copy of the 2013 Leica Geosystems

Metrology Products Catalog. This catalog contains the complete
range of products and accessories available for Leica Geosystems

Absolute Trackers and Leica Geosystems Industrial Theodolites &
Laser Stations. Regardless of your particular application and the
Leica Geosystems Metrology Products you use, we have you covered.

All of our products and accessories offer the same top-notch, nononsense design and quality you expect from Leica Geosystems.

If you have any questions about our products or accessories, please contact your authorized sales person to receive competent guidance and make an appropriate purchasing decision.

Sincerely,

Your Leica Geosystems Metrology Products Team

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Autocollimation Accessories

Cables

- 74 Leica Geosystems Service Centers
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Leica Absolute Tracker AT901

576 302 Leica Absolute Tracker AT901-B

Leica Absolute Tracker AT901-Basic with Absolute Interferometer (AIFM working range 80 m), AT Controller 900, AT Quick Release Mount and Shipping Container, PowerLock functionality, emScon on-board compensation and open interface software is included.

576 301 Leica Absolute Tracker AT901-MR

Leica Absolute Tracker AT901-Mid Range with Absolute Interferometer (AIFM) (Interferometer = 25 m, ADM 9 m), AT Controller 900, AT Quick Release Mount and Shipping Container, PowerLock functionality, emScon on-board compensation and open interface software is included. The Leica Absolute Tracker AT901-MR is compatible with Leica T-Cam MR and other Leica T-Products.

576 300 Leica Absolute Tracker AT901-LR

Leica Absolute Tracker AT901-Long Range with Absolute Interferometer (AIFM working range 80 m), AT Controller 900, AT Quick Release Mount and Shipping Container, PowerLock functionality, emScon on-board compensation and open interface software is included. The Leica Absolute Tracker AT901-LR is compatible with Leica T-Cam LR and other Leica T-Products.

Leica Absolute Tracker Controller

AT401
AT901-B std.
AT901-MR std.
AT901-LR std.
TDRA6000
TM6100A

576 310 **AT Controller 900**

The AT Controller 900 is compatible with all Leica Geosystems Laser Tracker types except Smart310. For older sensor types the ATC900 will support 3D operations (reflector) only. If Leica T-Products support is required for systems other than from the Absolute Tracker AT901 sensor family then please contact service.ims@hexagonmetrology.com



Leica T-Probe



576 169 Leica T-Probe

2nd generation Leica T-Probe is a portable CMM solution for armless and wireless probing. The handy and light weight measurement probe with configurable function buttons allows measurements in small and large measurement volumes with minimal preparation time. The measurement range of the Leica T-Probe is up to 15m in all directions. The Leica T-Probe comes with

- ruby ball stylus d=6mm
- Leica T-Probe Stylus Adaptor
- Stylus Compensation Tool
- 20m Cable
- Power Supply for Battery
- Replacement Battery
- Transportation Case

AT901-B

AT901-MR AT901-LR

TDRA6000 TM6100A opt.



Styli & Extensions

576 231 Leica T-Probe Styli Kit

Recommended stylus kit for Leica T-Probe 2nd generation. Comes with 5 different styli:

- Scribe Stylus r=0.1mm M2
- Ruby Ball Stylus d=3mm M5
- Ruby Ball Stylus d=6mm M5
- Ceramic Hemispherical Stylus d=0.5in M5
- Ceramic Hemispherical Stylus d=1.5in M5

3 styli extensions:

- 100mm M5 Carbon Fibre stem d=20mm
- 200mm M5 Carbon Fibre stem d=20mm
- 40mm M5 Carbon stem d=11mm

2 Leica T-Probe Stylus Adaptors - M5 with precision Quick Release for Self Identification, Stylus Tools for M2-M3/M4/M5 Threaded Styli and Leica T-Probe Styli Kit Case AT401 AT901

AT901-MR AT901-LR TDRA6000 opt.

AT401	
AT901-B	
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

576 211 **Leica T-Probe Styli Kit Case**

For standard configuration (empty)



AT401	
AT901-B	
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

576 212 Leica T-Probe Stylus Adaptor - M5

Precision quick release adaptor for Leica T-Probe styli to remove and attach styli without re-calibration. The stylus adaptor has built in intelligence to support stylus self identification



AT401 AT901-B AT901-MR AT901-LR Opt. TDRA6000 TM6100A 576 403 **Punch Tool – M5**

The Punch Tool is an accessory for the Leica T-Probe, it is a stylus that is used for laying out scribe lines (by punching) on the object for the next following manufacturing process



AT401	
AT901-B	
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

576 213 **Stylus Extension 100mm - M5**carbon fibre - stem Ø 20mm - **M5 Stylus Extension 200mm - M5**

576 214 Stylus Extension 200mm - M5
carbon fibre - stem Ø 20mm
576 215 Stylus Extension 400mm - M5
carbon fibre - stem Ø 20mm
576 216 Stylus Extension 600mm - M5

carbon fibre - stem Ø 20mm













576 217 Stylus Extension 40mm - M5 carbon - stem Ø 11mm

576 218 Stylus Extension 100mm - M5 carbon - stem Ø 11mm

576 219 Scribe Stylus - M2 r=0.1mm

576 220 Ruby Ball Stylus M5 Ø3mm

Ruby Ball Stylus M5 576 221 Ø6mm

Cylindrical Stylus - M2 22.5mm 576 248 Ø3mm

AT901-MR AT901-LR

AT901-MR AT901-LR

AT901-MR AT901-LR

opt. opt.

opt.

opt.

opt.

opt.

opt.

opt.

AT901-MR AT901-LR

AT901-MR AT901-LR

opt. opt.

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A	opt.	576 222	Edge Stylus - M5 comes with Edge Sphere 0.5", Magnetic Stylus M5 and Compensation Sphere 0.5"	
AT401 AT901-B AT901-MR	opt.	576 223 576 224	Stylus Tool for M2 and M3 threaded styli Stylus Tool for M4 threaded styli	
AT901-LR TDRA6000 TM6100A	opt.	576 225	Stylus Tool for M5 threaded styli	
AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A	opt.	576 226	Stylus Adaptor M5 - M2	
AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A	opt.	576 227	Stylus Adaptor M5 - M4	
AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A	opt.	576 228	Stylus Adaptor M4 - M5	









576 143 **Ceramic Hemispherical Stylus M5** Ø 0.5in

576 144 **Ceramic Hemispherical Stylus M5** Ø 1.5in

eal Stylus M5

AT901-LR
TDRA6000
TM6100A

Compensation Tools

575 987 Magnetic Leica T-Probe Stylus Compensation Kit

Compensation Tool

576 247

Optional for save positioning on magnetic materials to perform stylus compensations

Leica T-Probe Stylus Shank

This tool is an accessory for the articles 575 987 Magnetic Leica T-Probe Stylus Compensation Kit and 738 261 Leica T-Probe Stylus Compensation Kit

575 980 Leica T-Probe Compensation Kit

For on-site compensation of Leica T-Probe. It comes with Leica T-Probe Reference Frame, Wedge Tool, Tripod Screw and Light Duty Magnetic Holder for 0.5" Red Ring Reflectors. Requires additional 0.5" Red Ring Reflector (corner cube) for compensation process. The Leica T-Probe Compensation Kit fits into the Leica T-Cam Compensation Kit Shipping Container

AT401

AT901-MR

AT901-MR AT901-LR TDRA6000 opt.

opt.

AT401 AT901

> AT901-MR AT901-LR TDRA6000 TM6100A

opt.

opt.

AT401 AT901-

AT901-MR AT901-LR TDRA6000

R opt.

Power Cables and Battery

AT401	
AT901-B	
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

575 972 Cable Leica T-Probe, 10m

Reserve or replacement cable 10m for the Leica T-Probe

575 973 Cable Leica T-Probe, 20m

Reserve or replacement cable 20m for the Leica T-Probe



575 983 **Leica T-Probe Replacement Battery**









576 400 Leica T-Mac Basic TMC30-B

The Leica T-Mac Basic is a specific developed sensor using Leica Geosystems' 6DoF technology to extend product offering. Leica T-Mac is designed to be used in combination with robots and large machines especially for positioning with high accuracy. Leica T-Mac has the possibility to mount it on a robot or machine and the housing already has 4 reflector nests included. These reflector positions can be used to establish a local coordinate system for object orientation or robot alignment. As an option a tool exchange interface from Sandvick can be adapted

AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A



576 410 Leica T-Mac Inspect TMC30-I

The Leica T-Mac Inspect is a 6DoF machine control probe for use with the Leica Absolute Tracker AT901 series trackers and Leica T-Cams. The Leica TMC30-I is the deluxe version of the probe for machine positioning, alignment, calibration and all inspection tasks (such as touch trigger or scanning). The Leica TMC30-I includes: Factory Parameter CD, User Manuals, Red Transportation Case and 20m Basic Interface Cable. Leica T-Mac Inspect Cable must be ordered separately

AT901-B AT901-MR

AT901-MR AT901-LR TDRA6000 opt.

576 404 Leica T-Mac Upgrade Kit Basic to Inspect

This kit allows older Leica T-Macs to be upgraded in order to be used in new inspection systems. The upgrade kit only contains the internal hardware to convert a Leica T-Mac TMC30 to a Leica T-Mac TMC30-I, no additional cables or interfaces are included.

- Please contact service to make sure that the existing Leica T-Mac is capable of receiving this upgrade
- Leica T-Mac Inspect Cable must be ordered separately

AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A



576 406 Automation Interface Controller

The Automation Interface Controller handles all of the switching for an automated machine control/inspection systems including multiple trackers, multiple probe devices and machine controller Digital I/O) interfaces. Includes: Product CD, Power Cables and 5m LAN Cable





576 407 **Automation Multiplex Box**

The Automation Multiplex (MUX) Box allows on machine switching between the Leica TMC30-I and a Leica T-Scan for inspection purposes. Includes: 45m MUX-Interface Cable (between the MUX Box and Automation Interface Box) and 1m Laser Controller Cable



AT901-B AT901-MR AT901-LR

opt.

opt.

6004 501

576 510

TESA Touch Trigger Set for Leica T-Mac Inspect

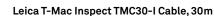
allow the Leica T-Mac TMC30-I to be used for touch trigger inspection. Includes:
TESASTAR-rp probe head with Leica T-Mac
Interface, 100mm Probe Extension, 5mm Ruby
Styli, Calibration Sphere and accessories. – For use in an automated setup an additional Automation Interface Box and required cables must



AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A 576 509 Leica T-Mac Inspect TMC30-I Cable, 10m

be ordered as well

for connecting the Leica T-Mac Inspect TMC30-I to the Automation Interface Box or MUX box directly



for connecting the Leica T-Mac Inspect TMC30-I to the Automation Interface Box or MUX box directly











Trigger Cable, 2m 576 507

for connecting the Automation Interface Box to the Laser Tracker Controller (ATC900)

AT901-B AT901-MR AT901-LR

opt.

opt.

Trigger Cable, 25m 576 508

> for connecting the Automation Interface Box to the Laser Tracker Controller (ATC900)

AT901-MR opt. AT901-LR opt.

576 505 Automation Robot Cable, 20m

> for connecting the Automation Interface Box to the robotic or NC machine controller

576 506 Automation Robot Cable, 50m

> for connecting the Automation Interface Box to the robotic or NC machine controller

AT901-MR AT901-LR

opt. opt.

Leica T-Cam with Accessories

AT401 AT901-B **AT901-MR** opt. AT901-LR TDRA6000 TM6100A 576 321 Leica T-Cam MR

Leica T-Cam Mid Range for up to 9m measurement range. It comes with transportation case and cleaning set. Compatible with Leica Absolute Tracker AT901-MR and Leica LTD700/709

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A 576 320 Leica T-Cam LR

Leica T-Cam Long Range for up to 15 meter measurement range. It comes with transportation case and cleaning set. Compatible with Leica Absolute Tracker AT901-LR and Leica LTD800/840



AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A 575 979 Leica T-Cam Compensation Kit

for on-site compensation of Leica T-Cam to Tracker. Requires additional 0.5" Red-Ring Reflector (corner cube) for compensation process. It is recommended to have at least one Compensation Kit per factory

AT401
AT901-B
AT901-MR
AT901-LR
Opt.
TDRA6000
TM6100A

575 975 Overview Camera for Leica T-Cam

Optional black and white overview camera that can be mounted to Leica T-Cam. It enables a safe and convenient reflector lock via video image. The functionality of the camera is supported during the various measurement modes of the Leica Geosystems Laser Tracker, which is equipped with an Absolute Distance Meter (ADM)





Leica T-Scan with Accessories



576 383 Leica T-Scan TS50-A

Laser Scanner complete

- Sensor head with integrated reflectors, handle and cable
- Transportation box
- Scanner-calibration-files (CD-ROM)
- Scanner certificate
- Leica T-Scan controller unit
- Leica T-Scan interface kit
- Trigger cable (LTC plus to T-Scan Controller)
- Leica T-Scan Cable (rack to LTC plus [Probe])
- Sub-D Cable (9-pin, 2 m)
- Cross over ethernet Cable 2 x 1m
- Leica T-Scan holder set
- Vertical holder with shield
- Horizontal Holder including Instant Temperature Compensation Kit
- SWT-Scan Collect
- Data collection, 3D online visualization of measurements
- Display of points, meshes or shaded meshes
- Import and export 3D-data (points, STL)
- Alignments of coordinate systems, 3D-filter Toolset, advanced cloud editing functions
- Global surface matching of point clouds
- Meshing tool
- Data post processing (programmable)
- Profile calculation
- Menu to verify accuracy, menu for calibration
- Optional visualization of hand scanner

AT901-B AT901-MR AT901-LR

DRA6000

opt.

AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A

576 385 Leica T-Scan High-Speed Computer

for fast data collection, powerful visualization and post processing.

- 12GB RAM
- Core i7 940, 2.93GHz processor
- Quadro FX 1700 graphics card / 512MB (Please note: keyboard, monitor, speakers and mouse need to be purchased locally)

AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A 576 386 Leica T-Scan High-Speed Laptop

Mobile solution for fast data collection, powerful visualization and post processing.

- -8GBRAM
- QuadCore QX9300, 2.53GHz processor
- Nivida Quadro FX3700M / 1 GB



576 047 Reference Sphere with Certificate Ø 100mm

Reference Sphere with 100mm diameter for field check and alignment checks of the Leica T-Scan system



576 046 Leica T-Scan Measuring Cart (rack-size)

Small 19" rack with wheels, 18 HE height to mount:

LTC plus, Cover plate for cable connection, Laser power supply, Leica T-Scan Controller, High Speed Computer and UPS. L=0.755m, W=0.59m, H=0.845m















Tracker Stand

576 337 AT Stand Extension

Base Stand Extension for Leica Absolute
Tracker. The AT Stand Extension does not include 576 338 AT Quick Release Mount, which is already integrated with any Leica Absolute
Tracker AT901. The AT Stand Extension can be extended either with 575 998 Stand Extension, 380mm (15") or 575 999 Stand Extension, 180mm (7")

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

575 997 Leica Tracker Stand

The Leica Tracker Stand is equipped with three levelling screws and shock absorbing wheels

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
ΓM6100A	

576 349 Aluminum Tripod AT08

for easy demos, increased portability and reduction of total system weight. Aluminum Tripod for Leica Absolute Tracker with 3.5" x 8 thread interface. The tripod interface is compatible with 576 338 AT Quick Release Mount. Tripod height (working position): 815mm (fix)

Tilting axis height: 1430mm Dimensions: 25 x 25 x 100cm (folded)

Weight: 10kg (without AT Quick Release Mount)

Special feature: cable fixation

Note: For best stability and accuracy it is still recommended to use the standard Tracker

Stand and Stand Extension

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	opt.

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

576 338 AT Quick Release Mount

AT Quick Release for mounting a Leica Absolute Tracker on 576 337 AT Stand Extension, 576 336 AT Mounting Plate or any other compatible instrument stand with 3.5" x 8 thread adapter



AT401
AT901-B opt.
AT901-LR opt.
TDRA6000
TM6100A

576 341 AT Horizontal Mount

The AT Horizontal Mount is designed for the Leica Leica Absolute Tracker AT901 Laser Tracker to provide a vertical range of 360°. The AT Horizontal Mount can be adjusted and locked with a "pin" to 6 positions between 0° - 90° degrees. It can be fixed on the AT Stand Extension, Leica Tracker Stand, AT Magnetic Mount, and AT Mounting Plate (or any other compatible instrument stand with 3.5" x 8 thread adapter). An AT Quick Release is part of the mount.

Note: An alignment in horizontal position is recommended to get best possible 3D accuracy. (Not to be used with Leica T-Cam)



AT401-B opt.
AT901-BR opt.
AT901-LR opt.
TDRA6000
TM6100A

576 336 AT Mounting Plate

allows to mount the Leica Absolute Tracker onto machine beds. The AT Mounting Plate does not include 576 338 AT Quick Release Mount which is required



AT401
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

576 339 AT Magnetic Mount

allows to mount the Leica Absolute Tracker onto a magnetic surface. The AT Magnetic Mount does not include 576 338 AT Quick Release Mount and 576 336 AT Mounting Plate, which is required



Cables and UPS



576 330 Motor Cable for Leica Laser Tracker, 10m (33') compatible with any Leica Geosystems Laser Tracker type (except Leica AT401)

576 332 Motor Cable for Leica Laser Tracker, 5m (16') compatible with any Leica Geosystems Laser Tracker type (except Leica AT401)

576 331 Sensor Cable for Leica Laser Tracker, 10m (33')compatible with any Leica Geosystems Laser Tracker type (except Leica AT401)

576 333 Sensor Cable for Leica Laser Tracker, 5m (16') compatible with any Leica Geosystems Laser Tracker type (except Leica AT401)

575 256 Elbow Plug Set

for Motor- and Sensor Cable, comprising: 575 247 Elbow Plug, for Motor Cable, 16 pin 575 248 Elbow Plug, for Sensor Cable, 54 pin

AT901-B AT901-MR AT901-LR

AT901-B

AT901-MR

AT901-LR

opt. opt. opt.

opt.

opt.

opt.



575 899 LAN Cable RJ-45,5m

> LAN cable to connenct Laser Tracker with application computer

AT401 AT901-B AT901-MR AT901-LR

opt. opt. opt.

opt.

opt.

opt.

opt.



575 992 Uninterrupted Power Supply UPS (220 Volt)

> Power VA / W: 1100 / 700, Input voltage tolerance: 160V / 294V adjustable to 150V / 294V via supplied UPS-driver software, Frequency: 50 / 60 HZ auto-select, Output voltage on battery power: 230V (adjustable to 200 / 220 / 240V vial supplied UPS-driver software, Dimensions: 44x438x499 mm, Weight: 16 kg

AT901-B AT901-MR AT901-LR

AT401
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

575 993 Uninterrupted Power Supply UPS (110 Volt)

Power VA / W: 1100 / 700, Input voltage tolerance: 92V / 138V adjustable to 80V / 153V via supplied UPS-driver software, Frequency: 50 / 60 HZ auto-select, Output voltage on battery power: 120V (adjustable to 100 / 120 / 127V vial supplied UPS-driver software, Dimensions:

1.73x17.2x19.6 inch Weight: 35.2 lb



Remote Control Equipment

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A opt.

575 757 Wireless RF Control

Wireless Radio Frequency Remote Control (2.4GHz), 4 custom programmable buttons, up to 45m/150ft range, USB interface, compatible with Windows XP or higher (32bit/64bit)

Carry

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A

opt.

opt.

opt.

575 965 Wireless IR Control

Receiver and infrared Remote Control. Set with Product CD



Levelling Equipment







Inclination sensor for Laser Tracker with RS232 interface. Supports gravity based coordinate measurements, with Producer Inspection Certificate M NIVEL230

AT901-B AT901-MR AT901-LR

opt. opt. opt.

576 334 AT NIVEL Adapter Kit

The AT NIVEL Adapter Kit is used to mount a 576 000 NIVEL 230 inclination sensor onto the Leica Absolute Tracker AT901 to determine the tilt components and to monitor the station

AT901-B AT901-MR AT901-LR

opt. opt. opt.



Cable, 1.5m (Lemo - Lemo) 802 905

> to connect Laser Tracker with NIVEL20 or NIVEL230

AT901-B AT901-MR AT901-LR

opt. opt. opt.

Overview Camera Equipment

AT401
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

575 986 Overview Camera for Laser Tracker

The optional black/white overview camera mounts on top of the Laser Tracker. It enables save and convenient reflector lock via video image. The camera functionality is supported during the various measuring modes of Leica Absolute Tracker AT901-LR, Leica Absolute Tracker AT901-MR, Leica Absolute Tracker AT901-B, Leica LTD840, Leica LTD706, Leica LTD709, Leica LTD640 Laser Tracker, which has the Absolute Distance Meter built in.



MeteoStation and Accessories

AT401-B opt.
AT901-BR opt.
AT901-LR opt.
TDRA6000
TM6100A

576 342 AT MeteoStation

The AT MeteoStation has a built-in temperature, humidity and pressure measuring unit.

Two External Temperature Sensors (air temperature/object temperature) can be attached optionally. The MeteoStation gets connected to the AT Controller via a USB Cable. The meteo data is accessible via the emScon interface.

The product consists of: AT MeteoStation, 3m USB Cable, External NTC Temperature Sensor (2m), HW manual and Producer Certificate.

Parameters

Pressure: min. 500hPa, max. 1100hPa Temperature (int. and ext.): min. -10°C, max.+60°C Rel. Humidity: min. 0%, max. 95%

Accuracy

Pressure: ± 1.0hPa

Temperature (int. and ext.): ± 0.3°C

Humidity: ± 5%









576 350 External NTC Temperature Sensor S2, 2m

The External NTC Temperature Sensor S2 is an accessory for the Leica Absolute Tracker AT401 and the standalone AT MeteoStation (576 342). The temperature sensor is configured with a 2m cable and its tip is square shaped by 8x8x40mm with a borehole ø 4.2mm to fix it to the object. It can be used as an air- and/or object-sensor.

Parameter: Temperature range: -20 - +50°C Accuracy: Temperature: ± 0.2°C

576 351 External NTC Temperature Sensor S2, 10m

The External NTC Temperature Sensor S2 is an accessory for the Leica Absolute Tracker AT401 and the standalone AT MeteoStation (576 342). The temperature sensor is configured with a 10m cable and its tip is square shaped by 8x8x40mm with a borehole ø4.2mm to fix it to the object. It can be used as an air- and/or object-sensor.

Parameter: Temperature range: -20 - +50°C Accuracy: Temperature: ± 0.2°C

576 345 USB Cable, 3m

The USB Cable connects the AT MeteoStation with the AT Controller unit

AT401 AT901-B AT901-MR AT901-LR

opt.

opt.

opt.

opt.

AT401 AT901-B AT901-MR AT901-LR

opt. opt. opt. opt.

AT901-B AT901-MR AT901-LR

opt. opt. opt.

Measuring Cart and Shipping Container

Both carts and shipping container will provide best stowage and transport facilities – no matter where the equipment need to travel to

AT401 opt.
AT901-B opt.
AT901-LR opt.
TDRA6000
TM6100A

576 181 Metrology Measurement Cart

contains a shock absorbing 19" rack mounting for installation of controllers, UPS, and High Speed Computer. The rack mounting compartment is temperature regulated (build-in fan). The cart can be used like a regular measuring cart and in addition it can be reconfigured to a shuttle cart. The drawers are equipped with preconfigured foam inlays for storing accessories like reflectors, reflector supports, Meteo-Stations, Leica T-Probe styli and extensions... The main cart desktop can be extended with a foldable side-table.

L=1.20m, W=0.70m, H=1.10m



AT401 AT901-B AT901-MR opt. AT901-LR opt. TDRA6000 TM6100A

576 046 Leica T-Scan Measuring Cart (rack-size)

Small 19" rack with wheels, 18 HE height to mount:

LTC plus, Cover plate for cable connection, Leica T-Scan Controller "All-in-One", High Speed Computer and UPS. L=0,755m, W=0,59m, H=0,845m









576 335 Shipping Case for Stand and AT Stand Extension

The case can be equipped with 575 997 Leica Tracker Stand, 576 337 Leica AT Stand Extension and the Leica Laser Tracker Motor-& Sensor-Cables (5m or 10m) AT401 AT901-B AT901-MR AT901-LR TDRA6000

opt. opt. opt.

576 348 Rack Mount Light Duty Case

The case is a light duty rolling rack unit. It has dual lids and rollerblade type wheels. The rack mount light duty case is versatile and can be equipped with e.g. a Leica AT Controller 900 or Leica T-Scan Controller or any other computer equipment, which fits the 4 unit height and 19" width rack system

Exterior depth: 57.785 cm (22.75 in) Exterior width: 54.610 cm (21.50 in) Exterior height: 27.305 cm (10.75 in)

Rack space units: 4 U

Rack depth (rail to lid): 48.260 cm (19.00 in) Rack depth (rail to rail): 42.545 cm (16.75 in)

Lid depth: 5.715 cm (2.25 in) Weight: 7.711 kg (17 lb) AT901-B AT901-MR AT901-LR

AT901-LR TDRA6000 opt. opt. opt.

Leica Absolute Tracker AT401



576 371 Leica Absolute Tracker AT401

including:

- Leica AT401 sensor
- AT Controller 400
- AT401 Sensor Cable
- External NTC Temperature Sensor
- Tribrach
- IR Remote Control
- LAN Cable
- ATC400 Tripod Fixture
- 2 Batteries
- Battery Charger
- AC Adapter
- Producer Inspection Certificate M
- Compensation SW
- Transportation Box



Controller

AT401 opt. AT901-B AT901-MR AT901-LR 576 370 **AT Controller 400**

The AT Laser Tracker Controller 400 unit is used with the Leica Absolute Tracker AT401



AT401 opt.
AT901-B
AT901-MR
AT901-LR
TDRAG000
TM6100A

576 375 ATC400 Tripod Fixture

The ATC400 Tripod Fixture is used to mount the AT Controller 400 unit on a stand like Aluminum Tripod ATxx, Brunson etc.



Power Supply



754 834 **GEB241 Battery**

Internal Li-Ion battery, 14.8V, 4800 mAh

AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.



576 378 **GKL212, Basic Charger Set**

2 basic chargers for Li-Ion Batteries GEB241, daisy chain cable, car adapter cable and AC adapter included

AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.



733 271 **GKL221, Charger PRO**

To be used with up to two charging adapters GDI221 or GDI222, Charger Cable and Net Adapter included

AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.



733 323 **GDI221, Adapter for GKL221**

for charging Li-Ion Batteries of type GEB241

AT401	opt.
\T901-B	
\T901-MR	
T901-LR	
DRA6000	opt.
M6100A	opt.



576 377 **AT401 PoE+ Set**

The PoE+ Set configuration provides electrical power, along with data, from the PC to the Leica Absolute Tracker AT401 over standard category 5m cable in an ethernet network.

Content: PoE+ midspan, PoE+ module, 5m ethernet cable

T401	opt
T901-B	
T901-MR	
T901-LR	
DRA6000	
M6100A	

Remote Control Equipment

AT401 opt. AT901-B AT901-MR AT901-LR TDRA6000 TM6100A

576 379 AT Remote Control 400

The wireless infra-red control unit is compatible with Leica Absolute Tracker AT401 and ATC400.

Content: Remote Control unit, 2 AAA-batteries



AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	opt.

575 757 Wireless RF Control

Wireless Radio Frequency Remote Control (2.4GHz), 4 custom programmable buttons, up to 45m/150ft Range, USB interface, compatible with Windows XP or higher (32bit/64bit)



Cables



576 376 **AT401 Sensor Cable, 1.8m**

compatible with Leica Absolute Tracker AT401 and ATC400

AT401

AT901-B AT901-MR AT901-LR FDRA6000 FM6100A



576 350 External NTC Temperature Sensor S2, 2m

The External NTC Temperature Sensor S2 is an accessory for the Leica Absolute Tracker AT401 and the standalone AT MeteoStation (576 342). The temperature sensor is configured with a 2m cable and its tip is square shaped by 8x8x40mm with a borehole Ø 4.2mm to fix it to the object. It can be used as an air- and/or object- sensor.

Parameter: Temperature range: -20 - +50°C Accuracy: Temperature: ± 0.2°C

AT401 AT901-B AT901-MR AT901-LR

TDRA6000

opt. opt. opt. opt.

opt.

opt.

opt.

opt.

opt.

opt.



576 351 External NTC Temperature Sensor S2, 10m

The External NTC Temperature Sensor S2 is an accessory for the Leica Absolute Tracker AT401 and the standalone AT MeteoStation (576 342). The temperature sensor is configured with a 10m cable and its tip is square shaped by 8x8x40mm with a borehole Ø4.2mm to fix it to the object. It can be used as an air- and/or object-sensor.

Parameter: Temperature range: -20 - +50°C Accuracy: Temperature: ± 0.2°C

AT401 AT901-B AT901-MR AT901-LR

TDRA6000 TM6100A

100A



575 899 LAN Cable RJ-45, 5m

LAN Cable to connect Laser Tracker with application computer

AT401

AT901-B AT901-MR AT901-LR TDRA6000

Tripods and Stands

opt.
opt.
opt.

575 483 **AT21 Aluminium Tripod**

Robust, well-established tripod for general use and 5/8" thread. Suitable for Laser Stations, Theodolites and Laser Tracker field check equipment. Instrument height: from 1.4 –2.1m (4.6 – 6.9 ft)Weight: 11kg (24.2 lb)



AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.

575 484 AT28 Aluminium Tripod

with adjustable centre column. Robust, wellestablished tripod for general use and 5/8" thread. Suitable for Laser Stations, Theodolites and Laser Tracker field check equipment. Instrument height: from 1.4-2.8m (4.6-9.2 ft) Weight: 12kg (26.4 lb)



AT401 opt. AT901-B opt. AT901-MR opt. AT901-LR opt. TDRA6000 opt. TM6100A opt.

576 349 AT08 Aluminum Tripod

for easy demos, increased portability and reduction of total system weight. Aluminum Tripod for AT Laser Tracker with 3.5"x8 thread interface.

The tripod interface is compatible with 576 338 AT Quick Release Mount.

Tripod height (working position): 815mm (fix)

Tilting axis height: 1430mm

Dimensions: 25x25x100cm (folded)
Weight: 10kg (without AT Quick Release Mount)

Special feature: cable fixation

Note: For best stability and accuracy it is still recommended to use the standard tracker

stand and stand extension



AT401 AT901-B AT901-MR AT901-LR

TDRA6000 opt. TM6100A opt.

opt.

577 261 **3**

3½"x 8" to 5/8"x 11" Adapter

To mount a TPS or AT401 sensor on a heavy duty

"Brunson" type stand

Please send orders for Art. 577 261 to:

Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill, Missouri 63016-0540, USA, Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com







576 354 AT401 Stand Adapter

fits on the AT Stand Extension (576 337) from the Leica Absolute Tracker AT901. The Stand Adapter is designed in such way, that the tilting axis of the Leica Absolute Tracker AT401 is at the same height as the Leica Absolute Tracker AT901 when used on the AT Stand Extension AT401 AT901-B AT901-MI opt.

AT901-MF AT901-LR



296 632 **GST20 Tripod, Telescopic, with Accessories**

Robust, well-established tripod for general use. Suitable for levels, lasers, Laser Stations and GPS. Extendible 180cm (5.9ft)
Weight: 6.4kg (14.1lb)

AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	ont

332 200

GST4 Tripod Base

for setting up GST Tripods on smooth surfaces

AT401 opt.
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.



Tribrachs

AT401 opt.
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

575 459 GDF21-I Industrial Tribrach

without optical plummet, light grey



AT401 opt.
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

575 733 GDF22-I Industrial Tribrach

with optical, plummet, light grey





Corner Cube

575 784 Red-Ring Reflector (RRR) 1.5" ball with hardened steel surface

Corner cube reflector with removable ring, protection cover for optic and certificate, in wooden box

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A

575 739 Red-Ring Reflector (RRR) 0.5" ball with hardened steel surface

Corner cube reflector with removable ring, protection cover for optic and certificate, in wooden box

AT40

AT901-B AT901-MR AT901-LR

opt. opt. opt.

opt.

opt.

opt.

opt.

opt.



576 244 Break Resistant Reflector 1.5" (BRR)

Break Resistant Reflector with collar, protection cover for optic and certificate, in wooden box Material ball: Stainless steel

Material ball: Stainless steel, surface-hardened, magnetic

AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. opt. opt. opt. opt.

Tripleprism Reflector

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

576 234 Tooling Ball Reflector 0.5" (TBR)

Tooling ball glass prism reflector with removable ring, protection cover for optic and certificate, in wooden box Material ball: Stainless steel, surface-hardened, magnetic



AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

Reflectors for Fixed Installation (RFI) 0.5" Set of 5 pcs.

Ball with anodized aluminium surface, Ø 0.5" (12.07mm) Applied for: Robot and machine operations dynamic and static measurements





573 510 Cateye Reflector (CER)

575 848

Ball with Hardened Steel Surface ø 75mm (2.9528"), ±0.05mm



AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

575 847 Surface Reflector Kit

including: Surface Reflector with lanyard, Pin Point Stylus, 3 mm Ruby Ball Stylus, Edge Stylus, Initialisation Sphere and Manual



	Quantity	Radius	Centring of Optics	Shape Ball	Acceptance angle	Weight
Red-Ring Reflectors 1.5" (RRR)						
576 241 Red-Ring Reflector 1.5"	2 pcs.	19.05mm ±0.0025mm	±0.006mm	±0.0015mm	±30°, no limitation	170g
576 242 Red-Ring Reflector 1.5"	5 pcs.	0.7500 in ±0.00010 in	< ±0.00024 in	< ±0.00006 in	due to ring	6.00 oz
576 243 Red-Ring Reflector 1.5"	10 pcs.					
Red-Ring Reflectors 0.5" (RRR)						
576 238 Red-Ring Reflector 0.5"	2 pcs.	6.35mm ±0.0025mm	< ±0.006mm	±0.0015mm	±30°, no limitation	6g
576 239 Red-Ring Reflector 0.5"	5 pcs.	0.2500 in ±0.00010 in	< ±0.00024 in	< ±0.00006 in	due to ring	0.21 oz
576 240 Red-Ring Reflector 0.5"	10 pcs.					
Break Resistant Reflector 1.5" (BRR)						
576 244 Break Resistant Reflector 1.5"	1 pc.	19.05mm ±0.0025mm 0.7500 in ±0.00010 in	< ±0.010mm < ±0.0004 in	±0.0015mm < ±0.00006 in	≤ ±30°, no limitation due to collar	195g 6.88 oz
Tooling Ball Reflectors 0.5" (TBR)						
576 235 Tooling Ball Reflector 0.5"	5 pcs.	6.35mm ±0.004mm	< ±0.01mm	±0.003mm	≤ ±22°	7g
576 236 Tooling Ball Reflector 0.5"	10 pcs.	0.2500 in ±0.00016 in	< ±0.00039 in	< ±0.00012 in	(without ring: ≤ ±50°)	0.25 oz
Reflectors for Fixed Installation 0.5" (RFI)						
576 848 Reflectors for Fixed Installation 0.5"	5 pcs.	6.35mm 0.2500 in	not applicable	not applicable	±50°	3g 0.11 oz
576 246 Reflectors for Fixed Installation 0.5"	10 pcs.					
Cateye Reflector (CER)						
573 510 Cateye Reflector (CER)	1 pc.	75mm ±0.05mm 2.9528 in ±0.00197 in	±0.01mm ±0.00039 in	±0.01mm ±0.00039 in	±60°	730g 25.75 oz

Tape Target Reflector

AT401 AT901-B AT901-MR		763 532	GZM29, F for short
AT901-LR TDRA6000 TM6100A	opt.	763 533	GZM30, F for mid ra
		763 534	GZM31, F

opt.

opt.

763 532 **GZM29, Reflective Tape, 20x20mm**

for short range, pack of 20 pieces

763 533 **GZM30, Reflective Tape, 40x40mm**

for mid range, pack of 20 pieces

763 534 **GZM31, Reflective Tape, 60x60mm**

for long range, pack of 20 pieces

576 389 CRT26 Circular Retro Target Tape

outside ø 26mm, central aperture ø 5mm,

light orange, for medium range

pack of 100 pieces





AT901-B AT901-MR AT901-LR TDRA6000

TDRA6000

574 998

Target-kit with retro-target on magnetic target, in case, comprising:

20 ring-shaped retro-target, central aperture

ø 5mm, outside ø 26mm (576 389)

20x Retro-Target, 20x20mm (635 317)

20x Retro-Target, 40x40mm (635 318)

4x RB Bases (575 776)

1x RBC Base (575 777)

4x RT3-90 Targets (575 773)

4x RT3-45 Targets (575 774)

4x RT3-0 Targets (575 775)



AT401 AT901-B AT901-MR AT901-LR

TDRA6000 opt.

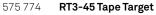
575 773

RT3-90 Tape Target

with offset 30mm ± 0.05mm, magnetic fits to Target Base RB and RBC







with offset 30mm ± 0.05 mm, magnetic fits to Target RB and RBC

AT401 AT901-B AT901-MR

TDRA6000

opt.



575 775 RT3-0 Tape Target

with offset 30mm ± 0.05 mm, magnetic fits to Target Base RB and RBC

AT401 AT901-I

AT901-B AT901-MR

TDRA6000

opt.



575 776 RB Magnetic Target Base

with offset 10 mm ± 0.05 mm, magnetic fits to Tape Targets RT3

\T401 \T901-B

AT901-MR

TDRA6000

opt.



575 777 RBC Magnetic Target Base

with offset 10mm ±0.05mm, fits to tape targets RT3, with central bolt hole and locating pin

AT401 AT901-B

AT901-LR TDRA6000

M6100A

opt.



575 088 Pass Point-Retro Target Set

in case, comprising:

3 Swivel Targets with Retro Reflective Foils ø45mm, h=75mm

3 Magnetic Bases

AT401 AT901-B AT901-MI AT901-LF

TDRA6000

opt.

Special Reflectors and Holders (Leica TDRA6000 only)

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt. 575 940 Roller Alignment Target Fixture

comprising:

2 Floor Fixtures, 1 Roller Fixture, 2 RT3-90 Targets (575 773), 2 RT3-45 Targets (575 774), excluding CCR 1.5" Reflector and CCR 1.5" Supports



AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A 574 999 Hidden Point Bar, 0.5m

with Tape Targets



AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000
TM6100A

opt.

573 487 Magnetic Support for Hidden Point Bar, 0.5m



AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A 641 662 GMP101 Mini Prism Set

incl. bubble, target plate and spike, in bag, also suitable for GLS11 and GRT44 (same height as GPH1, additive constant +17.5mm)



AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000
TM6100A

opt.

555 631 GPH1P Single Prism Precision Reflector



Targets for Multiple Theodolite Systems



black/white, ø 23mm, 48 pieces on one sheet

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt.

800 742 Scale Bar 0,9m

carbon fibre, incl. Producer Inspection Certificate, in carrying case AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000
TM6100A opt.

574 681 **Orientation Target**

magnetic

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt.

575 854 Sphere Fit Tool

for Cateye Reflector

AT401
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

576 142 Light Duty Magnetic Holder

for Tooling Ball Reflectors 0.5"

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A











Compensation and Field Check Tools

AT401
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

575 479 **Compensation Set for 75mm Reflectors** (Cateye)

comprising:

575 415 Precision Ball Bar, Motorized 2 x 803 728 Magnetic Reflector Holder 575 090 Adapter to Ball Bar

AT401
AT901-B opt.
AT901-LR opt.
TDRA6000
TM6100A

575 480 Compensation Set for 1.5" Red-Ring Reflectors (Corner Cube)

comprising:

 $575\,415$ Precision Ball Bar, motorized $2\times804\,011$ Magnetic Reflector Holder $575\,090$ Adapter to Ball Bar



575 415 Precision Ball Bar, Motorized

with counter weight, without reflector support



575 090 Adapter to Ball Bar for Tripods with 5/8" Thread

allows to mount a Ball Bar and a Magnetic Reflector Holder on a tripod, (Ball Bar and Reflector Holder are not included)



575 836 IFM Distance Tool

to re-determine the birdbath distance for TBR and 1.5" CCR Reflectors, 12mm bore holes for reflector supports (supports not included)



















575 837 **Tripod Adapter**

to be used for various alignment or compensation measurements. Thread for tripod 5/8". Bore hole 12mm (supports not included)

- Tripod reflector holder for consistent reference point
- Drawn to scale
- Steel with black oxide finish

575 484 AT28 Aluminium Tripod

with adjustable centre column. Robust, wellestablished tripod for general use and 5/8" thread. Suitable for Laser Stations, Theodolites and Laser Tracker field check equipment. Instrument height: from 1.4 - 2.8m (4.6 - 9.2 ft) Weight: 12kg (26.4 lb)

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

AT401

AT901-B

AT901-MR

AT901-LR

TDRA6000

opt.

opt.

opt.

opt.

opt.

575 483 **AT21 Aluminium Tripod**

Robust, well-established tripod for general use and 5/8" thread. Suitable for Total Stations, Theodolites and Laser Tracker field check equipm Instrun

equipment.	TM610
Instrument height: from 1.4 –2.1 m (4.6 – 6.9 ft)	
Weight: 11kg (24.2 lb)	

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

Reference Tool Invar 574 550

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

804 011 Magnetic Reflector Holder

for reflectors in spherical housings, ø 1.5" with bolt hole for 575 497

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

803 728 Magnetic Reflector Holder

for reflectors in spherical housings, \emptyset 75mm with bolt hole for 575 497and 575 599.

- Tripod reflector holder for consistent reference point
- Drawn to scale
- Steel with black oxide finish



AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	
TM6100A	

576 401 Mirror Tool

to measure distances between 2 points with Laser Tracker using interferometer only. This basic set includes 2 holders with reflector holders for 0.5" and 1.5" (2 units each version 576 073 and 576 096). This tool can be used also to generate nominal distance values for the planned VDI/VDE standard



AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A	opt. opt. opt. opt.
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576 402 Reflector Mount

which can be mounted on a tripod or fix installed at a stabil location to establish nominal distances for comparison measurements. To support 0.5" and 1.5" CCR's Magnetic Reflector Holders version 576 073 and 576 096 are recommended



1.5" Reflector Holders

stainless steel

Reflector Holder 1.5"

577 003

577 101

577 102

577 103

577 104

577 120



577 011	Reflector Holder 1.5"		
377 011	Reflector flotder 1.5	AT401	opt.
	Offset 24mm, shank Ø 6mm, body Ø 25.4mm	AT901-B	opt.
	stainless steel	AT901-MR	opt.
	otalinoss stoot	AT901-LR	opt.
		TDRA6000	opt.
577 002	Reflector Holder 1.5"	TM6100A	
	Offset 24mm, shank Ø 8mm, body Ø 25.4mm		

Offset 24mm, shank Ø 12mm, body Ø 25.4mm

Offset 25mm, shank Ø 6mm, body Ø 25.4mm

Offset 25mm, shank Ø 8mm, body Ø 25.4mm

Offset 25mm, shank Ø 10mm, body Ø 25.4mm

Offset 25mm, shank Ø 12mm, body Ø 25.4mm

Offset 1.0000", shank Ø 0.2500", body Ø 1.000"

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

Reflector Holder 1.5"

Offset 24mm, shankless, body Ø 40.64mm stainless steel

577 126 Reflector Holder 1.5"

Offset 25mm, shankless, body Ø 40.64mm stainless steel

577 127 Reflector Holder 1.5"

Offset 1.0000", shankless, body Ø 1.6000" stainless steel

577 128 Reflector Holder 1.5"

Offset 24mm, shankless, body Ø 40.64mm magnetic base, stainless steel

577 129 Reflector Holder 1.5"

Offset 25mm, shankless, body \emptyset 40.64mm magnetic base, stainless steel

577 130 Reflector Holder 1.5"

Offset 1.0000", shankless, body Ø 1.6000" magnetic base, stainless steel





Reflector Holders

Please send orders to: Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill, Missouri 63016-0540, USA, Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com











577 135	Edge Reflector Holder 1.5" Offset 24mm, stainless steel
577 136	Edge Reflector Holder 1.5" Offset 25mm, stainless steel
577 137	Edge Reflector Holder 1.5" Offset 1.0000", stainless steel

577 140 **Drift Nest 1.5"**Offset 1.0000", aluminum

576 102 **Foundation Reflector Holder 1.5"**

576 134 **Tripod Reflector Holder 1.5"**

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

576 104 Leica Lanyard Set 1 (full)

for safe handling of 1.5" reflectors



AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A

576 105 Leica Lanyard Set 2 (partial)

for safe handling of 1.5" reflectors



Reflector Holders

Please send orders to: Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill, Missouri 63016-0540, USA, Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com

0.5" Reflector Holders

AT401

AT901-B

AT901-MR

AT901-LR

TDRA6000

opt.

opt.

opt.

opt.

opt.



577 201	Reflector Holder 0.5" Offset 10mm, shank Ø 5mm, body Ø 12.7mm stainless steel
577 202	Reflector Holder 0.5" Offset 10mm, shank Ø 6mm, body Ø 12.7mm stainless steel
577 203	Reflector Holder 0.5" Offset 10mm, shank Ø 8mm, body Ø 12.7mm stainless steel
577 204	Reflector Holder 0.5" Offset 10mm, shank Ø 10mm, body Ø 0.75" stainless steel
576 068	Reflector Holder 0.5" Offset 10mm, with Shank Ø 5mm stainless steel
576 073	Reflector Holder 0.5" Offset H 10mm, Magnetic Base with Shank A Ø 10mm, stainless steel
577 205	Reflector Holder 0.5" Offset 10mm, shank Ø 12mm, body Ø 0.75" stainless steel
577 205 577 206	Offset 10mm, shank Ø 12mm, body Ø 0.75"
	Offset 10mm, shank Ø 12mm, body Ø 0.75" stainless steel Reflector Holder 0.5" Offset 12mm, shank Ø 6mm, body Ø 12.7mm
577 206	Offset 10mm, shank Ø 12mm, body Ø 0.75" stainless steel Reflector Holder 0.5" Offset 12mm, shank Ø 6mm, body Ø 12.7mm stainless steel Reflector Holder 0.5" Offset 12mm, shank Ø 8mm, body Ø 12.7mm
577 206 577 207	Offset 10mm, shank Ø 12mm, body Ø 0.75" stainless steel Reflector Holder 0.5" Offset 12mm, shank Ø 6mm, body Ø 12.7mm stainless steel Reflector Holder 0.5" Offset 12mm, shank Ø 8mm, body Ø 12.7mm stainless steel Reflector Holder 0.5" Offset 12mm, shank Ø 12mm, body Ø 0.75"

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

Reflector Holder 0.5" 577 220

> Offset 10mm, body Ø 12.7mm, shankless, magnetic base, stainless steel

577 221 Reflector Holder 0.5"

> Offset 12mm, body Ø 12.7mm, shankless, magnetic base, stainless steel

Reflector Holder 0.5" 577 222

Offset 0.5000", body Ø 0.5000", shankless,

magnetic base, stainless steel



AT401 opt. AT901-B opt. AT901-MR opt. AT901-LR opt. TDRA6000 opt.

Reflector Holder 0.5" Drift Nest 577 230

Offset 0.5000", stainless steel



AT401 opt. AT901-B opt. AT901-MR opt. AT901-LR opt. TDRA6000 opt.

Reflector Holder 0.5" Target Corner 577 235

Offset 0.5000", stainless steel



AT401 opt. AT901-B opt. AT901-MR opt. AT901-LR opt. **TDRA6000** opt. 577 240 Magnetic Holder with Zero Thickness for 0.5" reflectors

Steel black oxide finish



Reflector Holders

Please send orders to: Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill, Missouri 63016-0540, USA, Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com



576 131 **Double Vector for TBR**

- Holds 2 0.5" reflectors on centreline and critical offsets to represent the centreline and direction of a hole
- Drawn to scale
- Centring and height tolerance within 0.0127mm (0.0005")
- Steel with black oxide finish

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A



576 052 **Heavy Duty Magnetic Holder for TBR**

for tooling ball reflectors 0.5"

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A





576 055 **Heavy Duty Magnetic Reflector Holder Adaptor**

for supports with shank \emptyset 12mm

AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000 opt.
TM6100A



576 122 Foundation Target Insert

- Mounts to concrete floor foundations for permanent targeting reference
- Drawn to scale

AT401	opt.
T901-B	opt.
T901-MR	opt.
T901-LR	opt.
DRA6000	opt.
TM6100A	

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A

opt.

577 255 1.5" Laser Station Sphere

A 1.5" Sphere for 3D manual sighting applications



AT401 opt.
AT901-B opt.
AT901-MR opt.
AT901-LR opt.
TDRA6000
TM6100A

577 259 **1.5" to 0.5" Adapter**

To be able to use a 0.5" refector in a 1.5" nest



Reflector Holders

Please send orders to: Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill, Missouri 63016-0540, USA, Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com





577 250 Leica Geosystems Laser Tracker – Imperial Reflector Holder Kit

Consisting of:

- 3 x 577 230 Reflector Holder 0.5" Drift Nest, offset 0.5000", stainless steel
- 1 x 577 235 Reflector Holder 0.5" Target Corner, offset 0.5000", stainless steel
- 1 x 577 210 Reflector Holder 0.5", offset 0.5000", shank Ø 0.2500", body Ø 0.5000", stainless steel
- 1 x 576 131 Double Vector for TBR, shank Ø
 0.2500", steel black oxide finish
- 1 x 577 120 Reflector Holder 1.5", offset
 1.0000", shank Ø 0.2500", Body Ø 1.000",
 stainless steel
- 1 x 577 127 Reflector Holder 1.5", offset
 1.0000", shankless, body Ø 1.6000", stainless steel
- 1 x 577 137 Edge Reflector Holder 1.5", offset 1.0000", stainless steel
- 2 x 576 134 Tripod Reflector Holder 1.5"
- 6 x 577 140 Drift Nest 1.5", offset 1.0000", aluminum

AT401	opt
AT901-B	opt
T901-MR	opt
AT901-LR	opt
DRA6000	opt
TM6100A	

AT401	opt.
AT901-B	opt.
AT901-MR	opt.
AT901-LR	opt.
TDRA6000	opt.
TM6100A	

577 251

Leica Geosystems Laser Tracker – Metric Reflector Holder Kit

Consisting of:

- 3 x 577 221 Reflector Holder 0.5", offset 12mm, body Ø 12.7mm, shankless, magnetic base, stainless steel
- 1 x 577 202 Reflector Holder 0.5", offset 10mm, shank Ø 6mm, body Ø 12.7mm, stainless steel
- 1 x 577 203 Reflector Holder 0.5", offset 10mm, shank Ø 8mm, body Ø 12.7mm, stainless steel
- 1 x 577 205 Reflector Holder 0.5", offset 10mm, shank Ø 12mm, body Ø 12.7mm, stainless steel
- 1 x 577 206 Reflector Holder 0.5", offset 12mm, shank Ø 6mm, body Ø 12.7mm, stainless steel
- 1 x 577 207 Reflector Holder 0.5", offset 12mm, shank Ø 8mm, body Ø 12.7mm, stainless steel
- 1 x 577 208 Reflector Holder 0.5", offset 12mm, shank Ø 12mm, body Ø 12.7mm, stainless steel
- 1 x 577 101 Reflector Holder 1.5", offset 25mm, shank Ø 6mm, body Ø 25.4mm, stainless steel
- 1 x 577 102 Reflector Holder 1.5", offset 25mm, shank Ø 8mm, body Ø 25.4mm, stainless steel
- 1 x 577 104 Reflector Holder 1.5", offset 25mm, shank Ø 12mm, body Ø 25.4mm, stainless steel
- 1 x 577 126 Reflector Holder 1.5", offset 25mm, shankless, body Ø 40.6mm, stainless steel
- 1 x 577 136 Edge Reflector Holder 1.5", offset 25mm, stainless steel
- 2 x 576 134 Tripod Reflector Holder 1.5"
- 6 x 577 140 Drift Nest 1.5", offset 1.0000", aluminum



Reflector Holders

Please send orders to: Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill, Missouri 63016-0540, USA, Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com

Leica TM6100A Industrial Theodolite



Leica TM6100A Motorized Industrial Theodolite

with pan focal telescope and build-in autocollimation eyepiece. Including user manual, upright container and Producer Inspection Certificate M (angle).

Leica TDRA6000 Laser Station

576 373 Leica TDRA6000 Motorized Industrial Laser Station

with automatic target recognition, Power Search, and reflectorless EDM. Dual face industrial keyboard and large illuminated display. Compartment for internal battery and memory card, two-axes compensator, motor controlled slow motion drives for Hz and V settings, friction coupling, optical sight in both faces. Inlcuding user manual, upright container and Producer Inspection Certificate M, angle and distances with both reflector and reflectorless EDM. (1.5"RRR, Retro-Reflective Tape).



Additional Options



769 992 GTS23 V2 Optional 2nd Keyboard

with touch screen and color display, for Leica TM6100A instruments, for telescope position 2 (factory fitted) AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A

opt.



6003 628 TDRA6000 Accessory Set

Consisting of: GDF21-I, Industrial Tribrach w/o opt. Plummet, 2 GEB241 Batteries, GKL221 Charger with 2 GDI221 Charging Adapters, MCF256 CompactFlash Card 256MB, GEV218 Data Transfer Cable Lemo 1 / USB

AT401 AT901-B AT901-MR AT901-LR

TDRA6000

opt.

Power Supply

AT401 opt.
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

754 834 **GEB241 Battery**

Internal battery, Li-Ion 14.8V, 4800 mAh



AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt. 727 367 **GEB171 External Battery**

12V 9Ah, Ni-MH, rechargeable



AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

749 279 **GEV208 Power Supply Unit**

for TPS/GPS, for indoor use only.
Input 100-240VAC to output 12VDC, with connection for Power Cables



AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt. 575 427 T_LINK Interface

Power supply unit for TPS, for indoor use only. Input 94-265VAC to output 12VDC (max. 8 instruments)



Battery Chargers





To be used with up to two charging adapters GDI221 or GDI222, Charger cable and net adapter included

AT401

TDRA6000 opt. TM6100A opt.

opt.



733 323 **GDI221 Adapter for GKL221**

for charging Li-lon batteries of type GEB241

AT401 opt. **TDRA6000** opt. TM6100A opt.



Data Storage and Data Transfer

MCF256 Compact Flash Card 733 257

256MB

MCF1000 Compact Flash Card

1GB

745 995

TDRA6000

TM6100A

opt. opt.



733 258 MCFAD1 Compact Flash PC Card Adapter

TDRA6000

TM6100A

opt. opt.

opt.

opt.



MCR8 CF/SD/SRAM Card Reader 776 240

USB card reader for SD/CF and SRAM cards

TDRA6000

TM6100A

Power Cables

AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt.

576 390 **GEV86-I Data Cable, 20m**

connects instrument with external power supply T_Link/GEV208 or battery GEB171



AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt.

758 469 **GEV219 Power Cable, 1.8m**

Connects external battery GEB171 to TM30/TS30 or Leica TDRA6000 instrument



AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

759 257 **GEV220 Y-Cable, 2.0m**

Connects TM30/TS30 or Leica TDRA6000 to PC (9-pin RS232 serial) and external battery



AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

800 497 Cable Spool

for 20m/40m cables (without cable)







733 282 **GEV162 Data Transfer Cable, 2.8m**

Connects GPS1200+ receiver RX controller port

or Leica TM30/TS30 or Leica TDRA6000 to PC for data transfer, firmware upload etc. lemo to 9 pin RS232 serial connector





758 468 GEV218 Serial Data Transfer Cable, 2.0m

Converter cable USB to serial (Lemo to USB A connector), connects instrument to PC, PC driver included on CD

AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt.



758 513 Adapter Cable Leica TPS6000

(Lemo 0 - Lemo 1), Used to convert Leica TPS5000 cables. Used to work with TPS6000 sensors on existing Leica TPS5000 cables AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt.



576 388 RS232 Serial - USB Adapter

Used to convert 9-pin RS232 connectors into USB connections

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt.



707 525 GK1 Lemo Canon Converter

30°, for PC

AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt.

Tripods

296 632

332 200

575 484

AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.

GST20 Tripod Telescopic, with accessories

Robust, well-established tripod for general use. Suitable for levels, lasers, Laser Stations and GPS. Extendible 180cm (5.9ft)
Weight: 6.4kg (14.1lb)



AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.

GST4 Tripod Base

for setting up GST Tripods on smooth surfaces



AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.

575 483 AT21 Aluminum Tripod

Robust, well-established tripod for general use and 5/8" thread. Suitable for Laser Stations, Theodolites and Laser Tracker field check equipment. Instrument height: from 1.4 –2.1m (4.6 – 6.9 ft)
Weight: 11kg (24.2 lb)



AT401	opt.
AT901-B	
AT901-MR	
AT901-LR	
TDRA6000	opt.
TM6100A	opt.

AT28 Aluminum Tripod

with adjustable centre column. Robust, wellestablished tripod for general use and 5/8" thread. Suitable for Laser Stations, Theodolites and Laser Tracker field check equipment.

Instrument height: from 1.4 - 2.8m (4.6 - 9.2 ft)

Weight: 12kg (26.4 lb)













GMT5 Measuring Slide 417 677

(Single direction) with maximum working range 40mm; least count 0.01mm

TDRA6000 opt. TM6100A opt.

417 678 **GAD12 Adapter Set**

for mounting GMT5 translation stage onto any Leica Geosystems tribrach; includes tribrach to mount instrument; typical adapter set for Theodolites and Laser Stations

TDRA6000 opt. TM6100A opt.

417 679 **GAD13 Adapter Set**

for mounting GMT5 translation stage onto 5/8" thread; includes adapter plate with 5/8" thread to mount instruments; typical adapter set for levels

TDRA6000 opt. TM6100A opt.

Tribrachs

AT401 opt.

AT901-B

AT901-MR

AT901-LR

TDRA6000 opt.

TM6100A opt.

575 459 GDF21-I Industrial Tribrach

without optical plummet, light grey



AT401 opt.
AT901-B
AT901-MR
AT901-LR
TDRA6000 opt.
TM6100A opt.

575 733 GDF22-I Industrial Tribrach

with optical, plummet, light grey



AT901-B
AT901-B
AT901-LR
TDRA6000
TM6100A

Please send orders for Art. 577 261 to:
Hubbs Machine & Manufacturing Inc., 6282 Rocky Grove, P.O. Box 540, Cedar Hill,
Missouri 63016-0540, USA
Phone +1 636 285 43 88, Fax +1 636 285 59 70, tonya@hubbsmachine.com

Eyepieces, Filtes, DL2 Lasers and Autocollimation Accessories



308 838 FOK53 Eyepiece

44 x magnification at 10m/30ft, optically adjusted and fitted in factory (only to be ordered with new instrument)

TDRA6000

opt. TM6100A opt.



743 504 **GVO13 Objective Sun-Filter**

TDRA6000 TM6100A

opt. opt.



GFZ3 Diagonal Eyepiece 734 514

for telescope, except T100

AT901-LR TDRA6000

TM6100A

opt. opt.



376 236 **GOK6** Eyepiece

for steep sights, with joint allowing variable sighting angle

TDRA6000 TM6100A

opt. opt.



723 231 Counterweight for Leica TM5100A/TM6100A

if steep angle GOK6 Eyepiece is attached

TM6100A

opt.

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt.

433 472 GUS29 Internal Target

for collimation measurements (Factory fit to Leica TM5100A / Leica TM6100A)



AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt. 575 871 Passive Adapter Plate

For Leica TM5100, Leica TM5100A and Leica TM6100A without power supply (factory fit)



Autocollimation Accessories

AT401
AT901-B
AT901-MR
AT901-LR
TDRA6000
TM6100A

opt.

GOA2 Autocollimation Eyepiece

(Leica TDRA6000 only)



AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A 394 787 GEB62 Plug-In Lamp

199 899

with cable to battery (Leica TDRA6000 only)



AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A 394 792 **GEB63 Battery Box**

for autocollimation eyepiece and eyepiece lamp. Does not include 9V battery (Leica TDRA6000 only)





575 725 **AL51 Plug in Lamp**

Leica TM5100A/TM6100A

AT901-B AT901-MR AT901-LR

TM6100A

opt.



392 368 GAS1 Autocollimation Mirror

ø 50mm, in case

AT401 AT901-B AT901-MR AT901-LR

TM6100A

opt.



574 822 **DL2 Diode Laser Eyepiece**

with user manual, in case

AT401 AT901-B AT901-MI

TDRA6000 TM6100A

opt.



723 231 Counterweight for Leica TM6100A

if Diode Laser DL2/3 is attached

AT901-B

AT901-LR

TM6100A

opt.



574 835 Intensity Regulator for DL/3

T901-B T901-MR

TDRA6000

TM6100A

opt.

AT401 AT901-B AT901-MR AT901-LR TDRA6000 opt. TM6100A opt.

575 498 Tripod Bracket

In order to attach accessories (Battery, DL2 Intensity Regulator, Radio Modem) to AT21/28 Tripods



Cables

AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt. 574 834 Cable 1m

connects DL2 and Intensity Regulator



AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt. 409 678 **GEV52 Data Cable 1.8m**

connects instrument or intensity regulator DL2 with External Power Supply T_LINK/GEV208 or Battery GEB70/171



AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt. 527 497 **GEV86 Data Cable 20 m**

connects DL2/3 intensity regulator with external power supply T_LINK/GEV208 or Battery GEB171

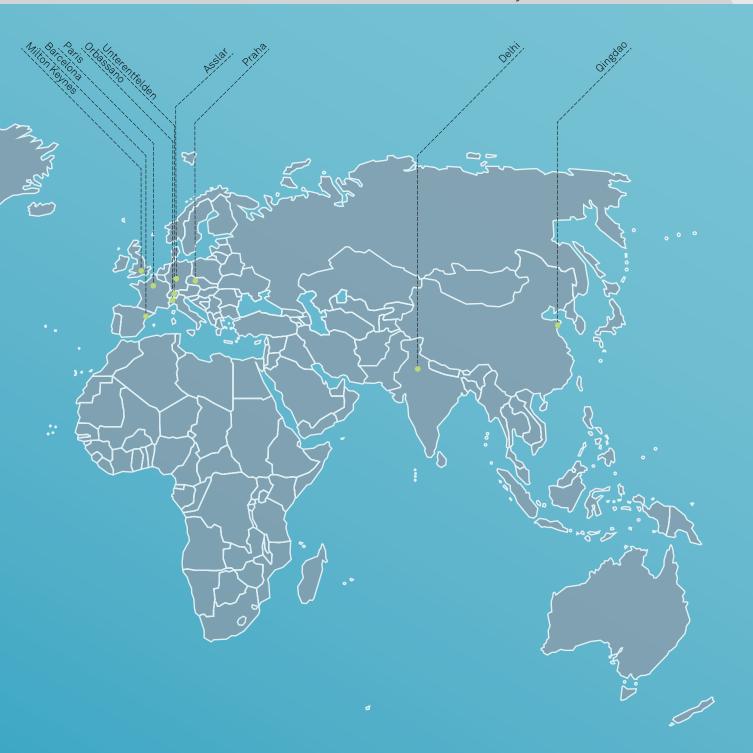


AT401 AT901-B AT901-MR AT901-LR TDRA6000 TM6100A opt. 576 387 **GEV63-I Power Cable 1.2m**

connects instrument with DL2/3 Intensity Regulator









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Hexagon Metrology offers a comprehensive range of products and services for all industrial metrology applications in sectors such as automotive, aerospace, energy and medical. We support our customers with actionable measurement information along the complete life cycle of a product – from development and design to production, assembly and final inspection.

With more than 20 production facilities and 70 Precision Centers for service and demonstrations, and a network of over 100 distribution partners on five continents, we empower our customers to fully control their manufacturing processes, enhancing the quality of products and increasing efficiency in manufacturing plants around the world.

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www.hexagonmetrology.com

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